Certificate

TN/ISO3834/11977/26

Report No. / Manufacturer No. / Validity remark: 8124912266 / 11977 / 20.10.2026 - 30.04.2029

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

Weisstaler Bödenpresswerke GmbH
Freier-Grund-Str. 122-124
57299 Burbach-Wahlbach
Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 3
Standard Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Lukaszewski

Hamburg, 20.10.2026

Digitally signed by Liebscher Anne-Kristin

Accredited Certification Body

DAkkS Deutsche Akkreditierungsstelle D-ZE-11074-03-00

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg, Germany
tuev-nord.de | certifications@tuev-nord.de

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Scope of the Certificate

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Manufacturing Site(s):
Freier-Grund-Str. 122-124
57299 Burbach-Wahlbach

Product(s) of the Manufacturer:
pressed parts

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):
DIN EN ISO 9606-1, EN ISO 14732, DIN EN ISO 5817
DIN EN ISO 15614-1 level 2
DIN EN ISO 15613

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):
111 Manual metal arc welding, manual, for 8.1
135 MAG welding with solid wire electrode, partly-mechanized, for 1.1,1.2 ReH ≤ 355 MPa
141 TIG welding with solid filler material, manual, for 8.1; 10,1, 10.2
121 Submerged arc welding with solid wire electrode, mechanized, for 1.1, 1.2, 1.3 ReH ≤ 460 MPa; 8.1, 8.2; 10.1, 10.2
151 Plasma MIG welding, mechanized for 8.1, 8.2

Responsible Welding Supervisor(s)
Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge *
Gehrke, Martin / SFM / responsible welding coordinator / B
Ergüven, Atilla / IWS / supporting welding supervisor / B

* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.